

Diamantbeschichtete Mitnehmerspitzen

Diamond-coated 60° point

Pointes revêtues de diamant

Anwendungsbereich

Zum Bearbeiten von gehärteten Werkstücken zwischen den Spitzen. Bei der Mitnahme über das Werkstückzentrum sind Zentren $\geq 4 \times 2$ mm notwendig. Rundlaufgenauigkeit der bearbeiteten Partie zum Zentrum < 0.015 mm. Als Gegenspitze wird eine höchstpräzise mitlaufende Spitze empfohlen.

Application

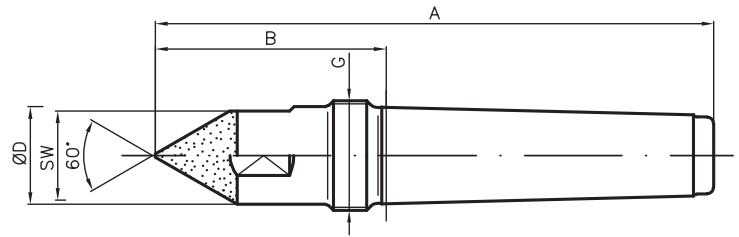
To edit hardened workpieces between centers. To take up over the workpiece center choose center points of more than $\geq 4 \times 2$ mm. Concentricity of the machined part to center < 0.015 mm. On the opposite a highly accurate live center is recommended.

Utilisation

Pour modifier les pièces trempées entre les centres. Centres en minimum de $\geq 4 \times 2$ sont nécessaire de prendre la pièce. Concentricité de la pièce usinée au centre < 0.015 mm. Utiliser une contre pointe tournante de l'autre côté.

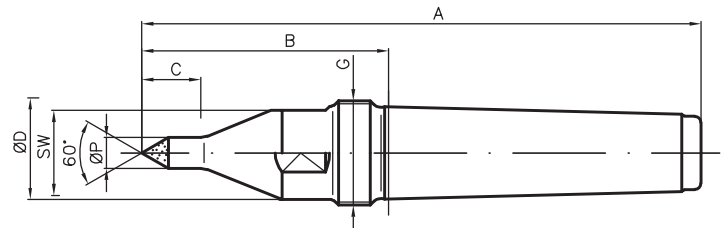
Type NFD

| MK MT CM | Best. Nr. Order no. no. de com. | Abmessungen Dimensions dimensions | | | | |
|----------------|---------------------------------------|---|------|------|---------|----|
| | | A | B | D | G | SW |
| 2 | D-02.701-AS | 112 | 48 | 18 | M22x1.5 | 16 |
| 3 | D-03.701-AS | 138 | 57 | 24.1 | M27x1.5 | 22 |
| 4 | D-04.701-AS | 175 | 72.5 | 31.6 | M36x1.5 | 27 |



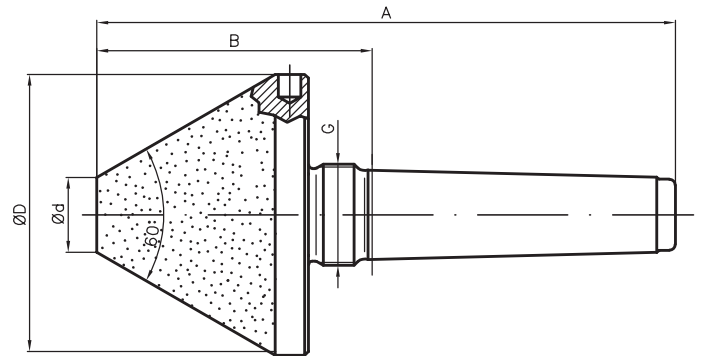
Type LFD

| MK MT CM | Best. Nr. Order no. no. de com. | Abmessungen Dimensions dimensions | | | | | | |
|----------------|---------------------------------------|---|----|----|------|-----|---------|----|
| | | A | B | C | D | P | G | SW |
| 2 | D-02.761-AS | 117 | 53 | 12 | 18 | 5.8 | M22x1.5 | 16 |
| 3 | D-03.761-AS | 145 | 64 | 16 | 24.1 | 7.8 | M27x1.5 | 22 |
| 4 | D-04.761-AS | 184 | 81 | 19 | 31.6 | 9.8 | M36x1.5 | 27 |



Type AFD

| MK MT CM | Best. Nr. Order no. no. de com. | Abmessungen Dimensions dimensions | | | | |
|----------------|---------------------------------------|---|----|-----|----|---------|
| | | A | B | D | d | G |
| 3 | D-03.101-AS | 158 | 77 | 75 | 20 | M27x1.5 |
| | D-03.102-AS | 158 | 77 | 125 | 70 | M27x1.5 |
| 4 | D-04.101-AS | 188 | 80 | 86 | 26 | M36x1.5 |
| | D-04.102-AS | 188 | 80 | 140 | 80 | M36x1.5 |



Abdrückmutter DIN 807

extraction nut DIN 807

écrou d'extraction DIN 807

| MK MT CM | Best. Nr. Order no. no. de com. | Abmessungen Dimensions dimensions | | |
|----------------|---------------------------------------|---|---------|-----|
| | | B | G | SW |
| 2 | M22 | 15.5 | M22x1.5 | 32 |
| 3 | M27 | 17.5 | M27x1.5 | 41 |
| 4 | M36 | 21 | M36x1.5 | 55 |
| 5 | M48 | 23 | M48x1.5 | 75 |
| 6 | M68 | 25.5 | M68x1.5 | 100 |

